



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-836-111
Job Sheet 170117



Part No: D206-836-111

Job Qty: 2 ea

Part Name: Crosstube Antenna Mount Universal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Albatroz Engineering (CALBA02)

Rua Maria, 53 1º Esq NIF 506714780 Lisbon, , 1170-210 Portugal

Note: DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/26/18	0.00	0.00	Start Up Stores/Pkg-1		JAN 24 2018
110	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging1-3		JAN 24 2018
120	QC	2 pcs		1/26/18	0.00	0.00	QC4		
125	DC	2 pcs		1/26/18	0.00	0.00	DC		Smb
130	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	2 Ea		1/26/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-836-111 Location : FG122 _

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	5034530- AN4-11A	4	257	0	0
	5034529- AN4-16A	4	481	0	0
	5034527- D2732-030	4	280	0	0
	5034526- D4853-1	2	6	0	0
	5034525- D4853-3	2	3	0	0
	5034522- D4853-5	2	14	0	0
	5034521- D4853-7	2	8	0	0
	5034519- D4854-1	2	2	0	0
	5034518- D4854-3	2	4	0	0
	5034517- D4854-5	2	4	0	0
	5034513- D4854-7	2	5	0	0
	5034511- D4855-1	2	5	0	0
	5034508- MS21042L4	8	3,648	0	0
	5034505- NAS1149D0432J	16	628	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S034745

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Crosstube Antenna Mount Universal

PART NO: D206-836-111

Original Serial #: S034745

Revision:

Operation:

Change No:

Start up Operation 01/24/18

Job No: 170117

Master Unit 000011



Job No 170117

REFERENCE ONLY

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT

Change Record

PAGE 1 OF 1

Part Number: D206-836-111

Description: UNIVERSAL CROSSTUBE ANTENNA MOUNT

[illegible]